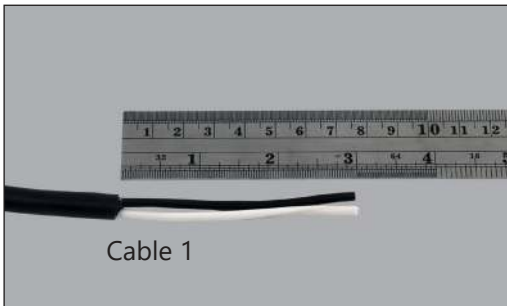
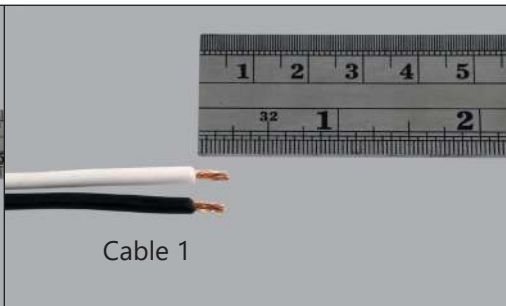
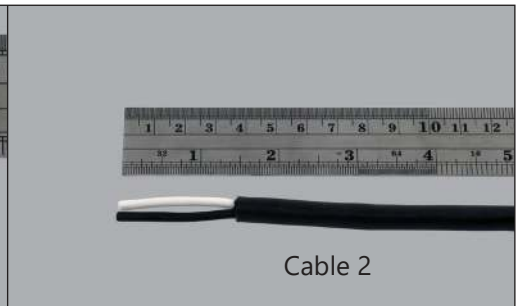
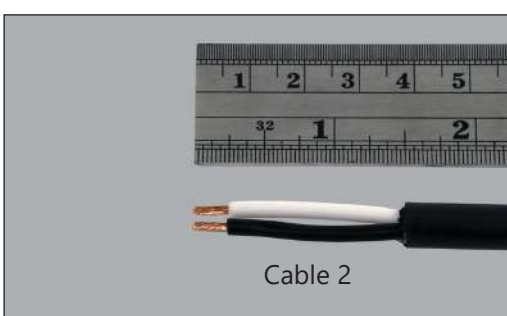
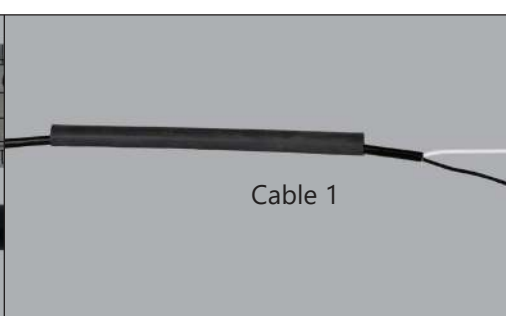

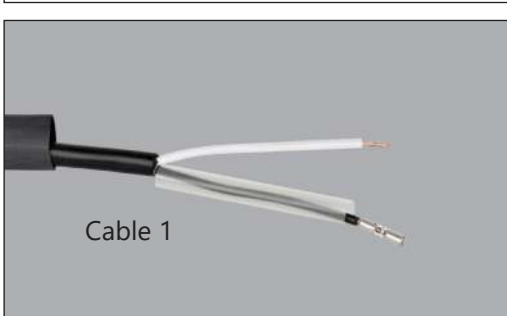
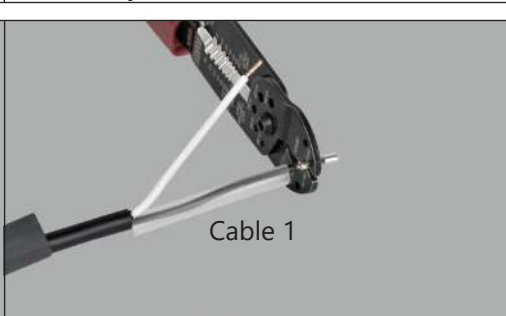
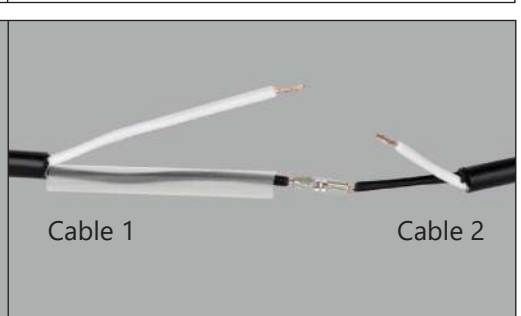

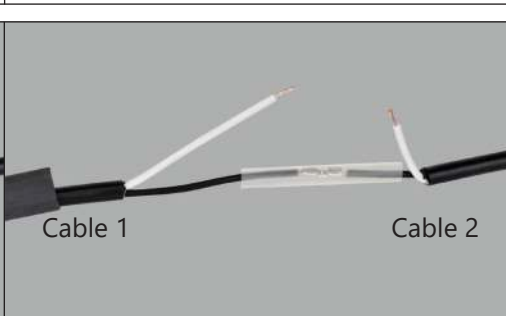
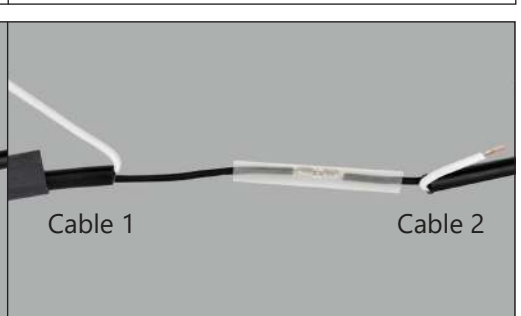




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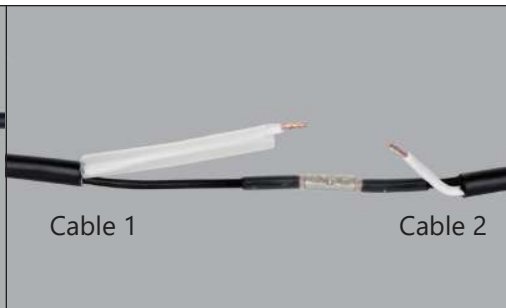
Underwater Splice Kit Installation Guide



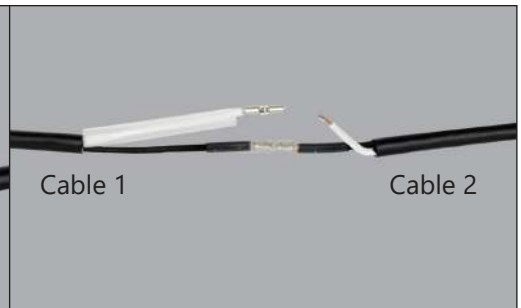
 <p>Cable 1</p>	 <p>Cable 1</p>	 <p>Cable 2</p>
<p>1.Strip cable 1 outer jacket 3 inches (76 mm)</p>	<p>2.Strip cable 1 wire insulation 1/4 inch (6 mm)</p>	<p>3.Strip cable 2 outer jacket 1 1/2 inches (38 mm)</p>
 <p>Cable 2</p>	 <p>Cable 1</p>	 <p>Cable 1</p>
<p>4.Strip cable 2 wire insulation back 1/4 inch (6 mm)</p>	<p>5.Place the large heat shrink tubing over cable 1 and out of the way</p>	<p>6.Place the small heat shrink tube over the black wire from cable 1</p>
 <p>Cable 1</p>	 <p>Cable 1</p>	 <p>Cable 1</p> <p>Cable 2</p>
<p>7.Place the cable 1 black wire into the metal butt connector</p>	<p>8.Crimp the metal butt connector to secure the black wire</p>	<p>9.Insert cable 2 negative wire into the metal butt connector</p>
 <p>Cable 1</p> <p>Cable 2</p>	 <p>Cable 1</p> <p>Cable 2</p>	 <p>Cable 1</p> <p>Cable 2</p>
<p>10.Crimp the metal butt connector to secure the negative wire</p>	<p>11.Move the small heat shrink tubing over the metal butt connector</p>	<p>12.Bend the other wires out of the way</p>



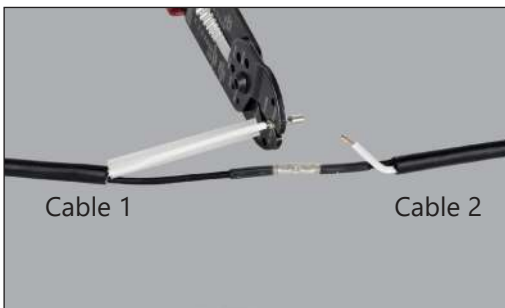
13.Heat starting in the middle and move toward the edges



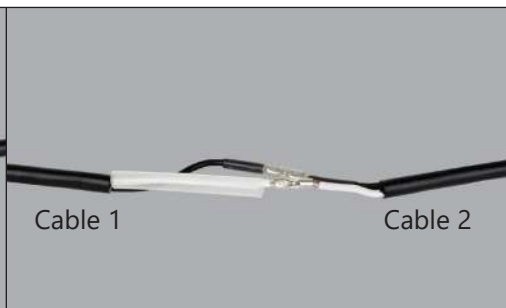
14.Place the small heat shrink tubing over the white wires from cable 1



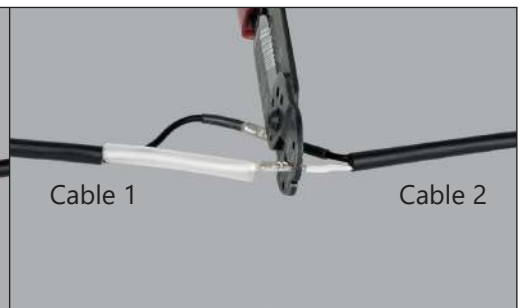
15. Place the cable 1 white wire into the metal butt connector



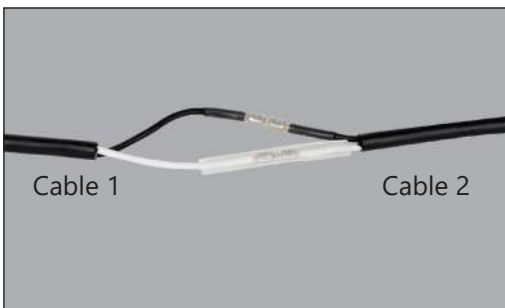
16.Crimp the metal butt connector to secure the white wire



17.Insert the positive wire from cable 2 into the metal butt connector



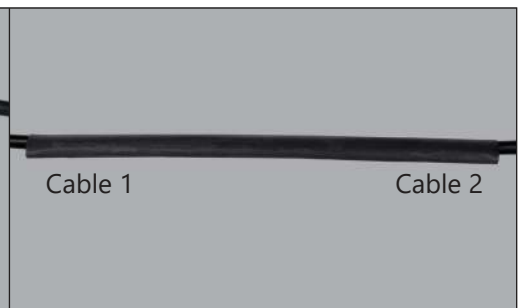
18.Crimp the metal butt connector to secure the other positive wire



19.Move the small heat shrink tubing over the metal butt connector



20.Heat starting in the middle and move toward the edges



21.Move the large heat shrink tubing over the splices. Keep centered between both cables



22.Heat starting in the middle and move toward the edges



Scan to watch the installation video